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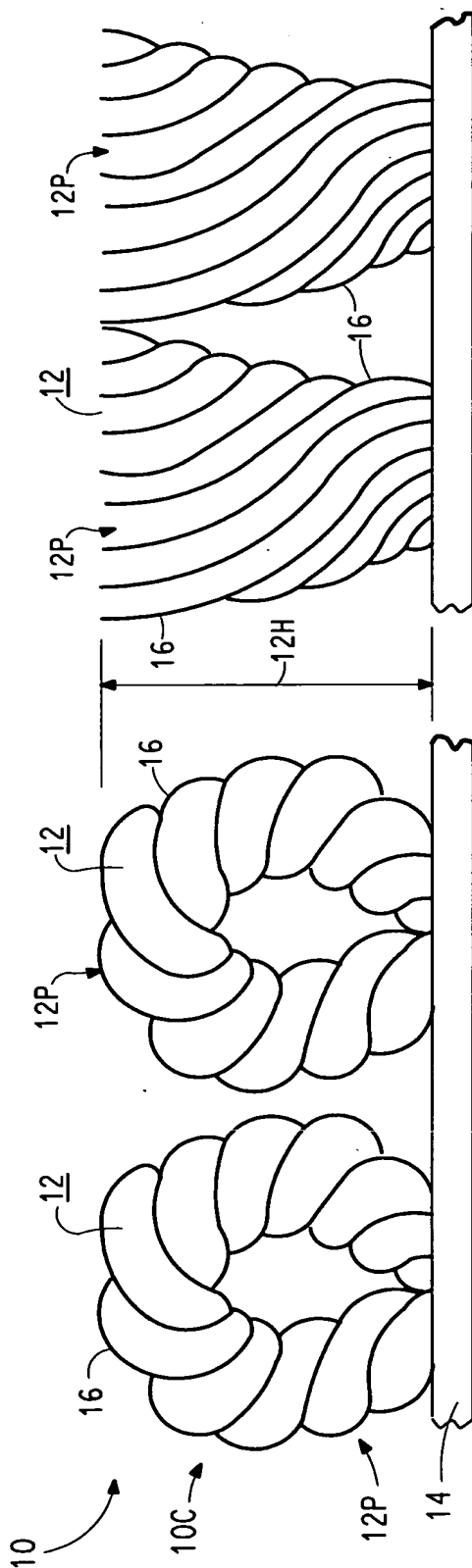


FIG. 1

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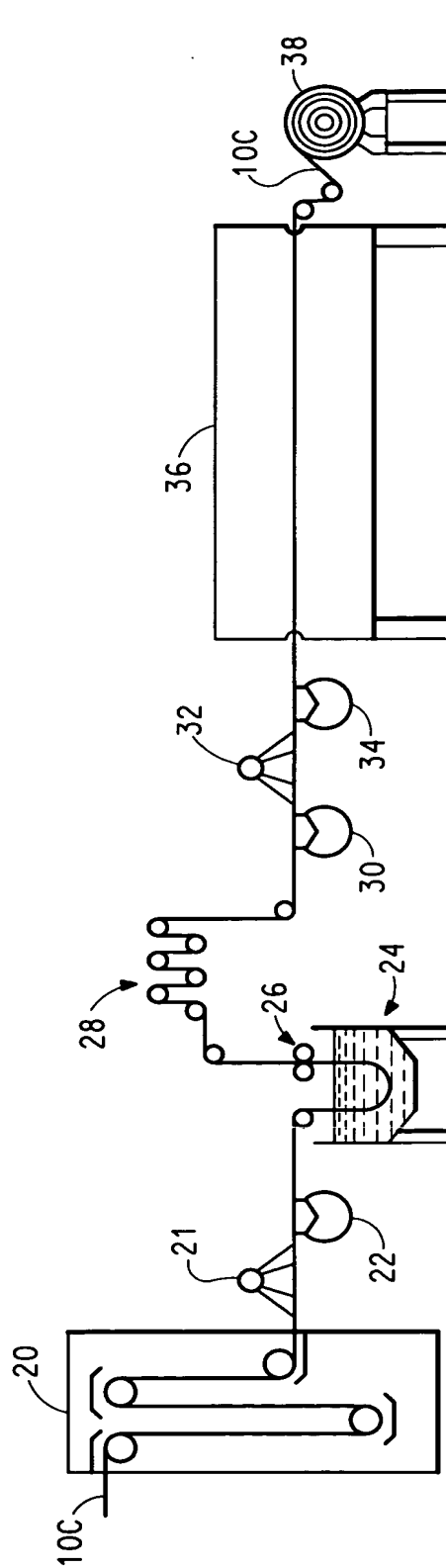
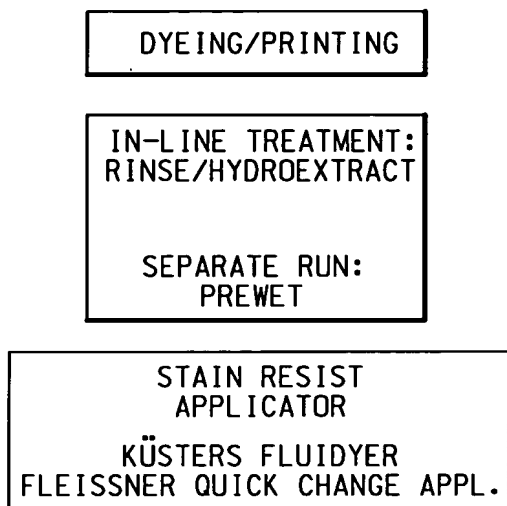


FIG. 2

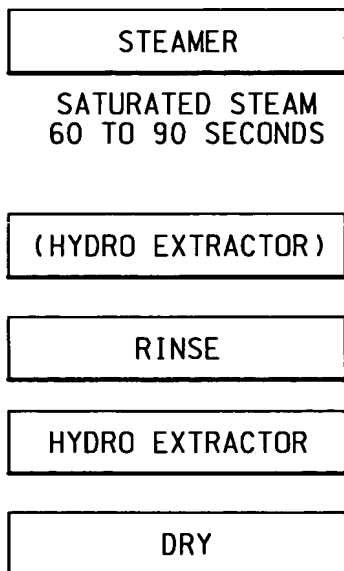
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CONVENTIONAL PROCESS:  
Plain colors and prints



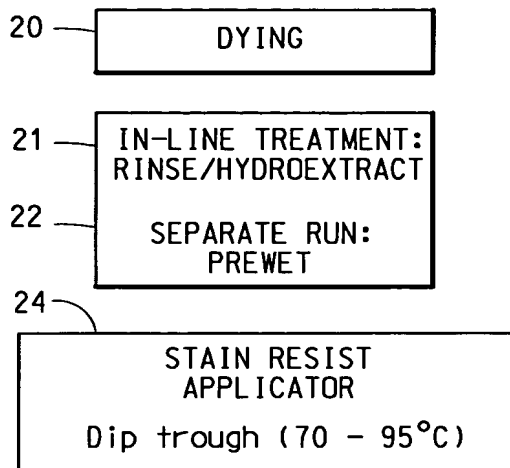
APPLICATION BATH:

STAINBLOCKER  
SURFACTANT  
ACID DONOR  
STAINBLOCKER A: pH 2.0-5.0  
STAINBLOCKER B: pH 6.0-7.5  
20-60°C



HOT SHOCK APPLICATION:

Diff dye carpets



APPLICATION BATH:

STAINBLOCKER  
SURFACTANT  
ACID DONOR  
STAINBLOCKER A: pH 2.0-5.0  
STAINBLOCKER B: pH 6.0-7.5  
70-95°C

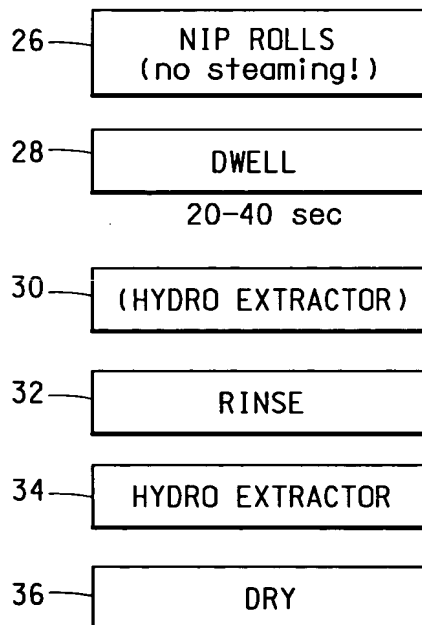


FIG. 3